

Technical Datasheet

WATERSTOP TPE 205

Swelling waterstop tape

Description

WATERSTOP TPE 205 is a swellable joint sealing tape based on swellable modified elastomer material. In contact with water develops volume by swelling up to 468%. As a result it seals and waterproofs the joint gaps permanently.

Fields of application

WATERSTOP TPE 205 is used in underground constructions for sealing and waterproofing horizontal or vertical construction joints in concrete.

Directions for use

The substrate must be mostly flat and have a smooth texture. The surface must be free from gravel pockets, cavities, gaping cracks, dust. Any remaining layers must be removed, mechanically abraded with wire brush as necessary. During the application of WATERSTOP TPE 205, the substrate must be dry or may be matt damp. The formation of puddles is not permitted.

WATERSTOP TPE 205 must be generally located in the center of the construction joints. WATERSTOP TPE 205 shall be fully enclosed by concrete. The distance between WATERSTOP TPE 205 and the edge of the construction element must be at least 8 cm.

WATERSTOP TPE 205 can be placed and secured with the elastomeric sealants FLEX PU-40 or FLEX MS-45. The concreting process should not take place for at least 4 hours after bonding. The tapes must be placed tightly together to prevent gaps.

Technical data

Chemical basis:	TPE
Color:	orange
Dimensions:	20 mm x 5 mm

Testing according ASTM D471

(Report No.: 200316-1)

<u>Swelling capacity</u>	<u>Swell volume %</u>
After 22 hours, 1 day in:	
-Tap water	383
-Sea water solution 3%	95.5

After 70 hours, 3 days in:	428
-Tap water	135
-Sea water solution 3%	
After 166 hours, 7 days in:	
-Tap water	468
-Sea water solution 3%	141
Testing temperature	23 + 2°C

Packaging

Rolls of 40 m.

Shelf life – Storage

5 years from production date if stored in original, unopened packaging. The storage room has to be cool under (< 22°C) and dry in a well-ventilated place.

Remarks

- It is important to store WATERSTOP TPE 205 tapes dry.
- Waterstop tapes must lie flat and planar on the concrete without twists.
- Protect waterstop tapes from moisture and water until the concrete is poured.
- Before starting the concreting process, visually inspect the waterstop. Heavily swollen waterstop tape is unsuitable and must be removed.
- WATERSTOP TPE 205 tapes are not suitable for movement joints.
- There must be no oils and other contaminants beneath the waterstop tapes.

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