Technical Datasheet

ISOMAT PUA 1360

Two-component, highly elastic, pure polyurea membrane

Description

ISOMAT PUA 1360 is a two-component, highly elastic, fast-curing, 100% solids, pure polyurea spray-applied membrane obtained from the reaction of an aromatic, isocyanate prepolymer with an amino resin. Thanks to its special composition, the reaction takes place within seconds and the final product delivers excellent mechanical and chemical resistance to any kind of substrate.
It is applied with a special two-component, high pressure and temperature spray gun offering the following advantages:

- Very high elasticity that allows application even in extreme climatic conditions or complicated architectural structures.
- Very quick reaction; gel time in seconds.
- Areas can be returned to service immediately. Pedestrian use may begin within minutes after application.
- Low to no sensitivity to atmospheric conditions, such as relative humidity and temperature.
- 100% solids, “no VOC” and odorless or nearly odorless.
- Excellent physical-mechanical properties: ultimate tensile stress, crack-bridging ability, abrasion resistance etc.
- Very high chemical resistance. Recommended for use in cases of heavy chemical loads.
- Thermal stability at very high temperatures.
- Wide range of layer thickness in one application.
- After curing, a vapor-permeable membrane is formed, preventing moisture accumulation.
- Forms a jointless and seamless monolithic surface.
- Can also be safely applied on vertical surfaces.

Fields of application

Polyurea is used in a large number of waterproofing and protection applications and itis selected when the primary objective is high mechanical and chemical resistance, fast completion of works and immediate return of the area for use.
ISOMAT PUA 1360 is ideal for substrates that are subject to some kind of vibration. Can also be used in the following:

- Waterproofing of industrial refrigerators and generally areas subject to extremely low temperatures or extreme temperature variations.
- As a water insulation layer in roofs, balconies and terraces.
- Waterproofing of metal roofs or metal bridges.
- On industrial floors in parking decks and traffic areas, auto repair shops etc., as a protective coating against abrasion and impact.
- As an elastomeric protective coating for truck trailers.
- As shock-absorbing flooring for the prevention of injuries in playgrounds.

Could also be used as a waterproofing protective layer:

- In water tanks.
- In wastewater and biological wastewater treatment tanks etc.
- In swimming pools, aquariums, recreation areas.
- On floors of industrial facilities, craft businesses, warehouses and surfaces that are subject to high mechanical and/or chemical loads.

ISOMAT PUA 1360

Technical data

1. Properties of components (at +23˚C)

Form:
Component A: Liquid
Component B: Liquid

Color:
Component A: Yellowish
Component B: White/Grey

Density:
Component A: 1.06 kg/l
Component B: 1.06 kg/l
(DIN EN ISO 2811-1)

Viscosity:
Component A: 2,300 mPa·s
Component B: 700 mPa·s

2. Application process

Mixing ratio: 1:1 per volume

Application temperature: from +5˚C to +40˚C

Layer thickness: 2-3 mm

3. Membrane features (2 mm thickness)

Chemical base:
Component A: MDI prepolymer
Component B: Poly-amino resin

VOC content: 0%

Solid content: 100%

Colors: Grey and selected colors upon order

Service temperature: from -40˚C to +110˚C

Tensile strength: 13 ± 1 N/mm^2
(ISO 37)

Elongation at break: 650 ± 50 %
(ISO 37)

Hardness according to SHORE A: ≥ 75
(EN ISO 868)

Hardness according to SHORE D: ≥ 30
(EN ISO 868)

Abrasion resistance: < 220 mg
(H22/1000/1000) (EN ISO 5470-1, loss in weight <3000 mg with an H22 abrasive disk/1000 cycles/1000 g load)

Tear resistance: 75 ± 3 N/mm
(ISO 34-1)

Capillary water absorption: 0.01 kg/m^{2}h$^{0.5}$
(EN 1062-3, requirement EN 1504-2: w<0.1)

CO_2 permeability: Sd > 50 m
(EN 1062-6)

Vapor permeability: Sd = 0.95 m
(EN ISO 7783-2, vapor-permeable Class I, Sd< 5m)

Adhesion strength: > 2 N/mm^2
(EN 1542, requirement for flexible systems with no traffic: 0.8 N/mm^2)

Crack bridging ability:
(EN 1062-7)
Static: > 2.5 mm class A_5
Dynamic: class $B_{4.2}$

Reaction to fire: Class F
(EN 13501-1)

4. Curing times (at +23˚C)

Gel time: 30 s

Tack-free time: < 60 s

Overcoat time:
Minimum: < 60 s
Maximum: 24 h

Walkability: 15-20 min

Mechanical load: 24 h

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Directions for use

1. Substrate preparation
Polyurea may be applied on most substrates using a suitable primer, following appropriate preparation.
The substrate must be resistant, dry (moisture content < 4%) and free from loose material, dust, oil, pollutants etc.

1.1. Concrete surfaces
Cavities in the concrete must be filled with proper repairing materials.
Deep cracks on the substrate must be sealed with one of the polyurethane mastic sealants FLEX-PU 20/30S/40/50S.
After the surface is properly prepared, it is primed with the one-component polyurethane primer PRIMER-PU 100 (or the two-component polyurethane PRIMER-PU 140).
The primer should be applied continuously on the entire surface using a brush, roller or spray gun at a consumption of approx. 200 g/m^2. ISOMAT PUA 1360 may be applied 2-3 hours after the application of the polyurethane primer and while the surface is still tacky. In any case, the waiting time after the application of the primer should not exceed 24 hours.
Alternatively, apply the epoxy primer DUROPRIMER-PSF (two-component, solvent-free) using a brush or roller in one layer and at a consumption of 200-300 g/m^2.
After applying the DUROPRIMER-PSF and while this is still fresh, quartz sand (Ø 0.3-0.8 mm) must be broadcast. The quartz sand must be completely dry.
Once the primer has cured, remove any residual quartz sand grains using a high suction vacuum cleaner.
The membrane must be applied within 24 hours from the primer application.

1.2. Smooth – Non-absorbent surfaces
Smooth and non-absorbent surfaces with a moisture content > 4%, as well as surfaces of bituminous membranes or old waterproofing layers, after being cleaned of residue, loose material and anything that might affect adhesion, are primed with the two-component, water-soluble, epoxy primer EPOXYPRIMER-500. The primer is continuously applied on the entire surface using a roller, brush or spray gun, thinned with water up to 30% by weight, at a consumption of 150-200 g/m^2.
ISOMAT PUA 1360 may be applied within 24-48 hours from priming and as long as the moisture content of the primer falls at < 4%.

1.3. Metal surfaces
The substrate is prepared by brushing, rubbing, sandblasting etc. and it is then thoroughly cleaned using an industrial vacuum cleaner, in order for the surface to be dry, stable and free from materials that may prevent adhesion, such as dust, loose material, oil, rust or corrosion of any type.
Then, the two-component, anti-rust epoxy primer EPOXYCOAT-AC is applied with a brush, roller or by spray in two layers. The second layer may be applied as soon as the first one has dried.
ISOMAT PUA 1360 is applied within 24 hours from priming.

2. Application – Consumption
Components A and B are packaged in separate containers.
Polyurea membrane is applied using a special high pressure and temperature spray gun. The application temperature of the two components has to range between 75-85^{o}C and pressure must be set between 160-200 bar.
ISOMAT PUA 1360 is sprayed after the primer has dried (depending on the temperature and humidity conditions, as well as the selected primer).
Consumption: approx. 1.0 kg/m^2/mm, depending on the substrate.

Packaging

Set of metal drums: (A+B) 400 kg.

ISOMAT PUA 1360

Shelf life – Storage

12 months from production date if stored in original, unopened packaging at temperatures between +5°C and +30°C. Protect from direct sunlight and frost.

Remarks

- Substrate temperature must be at least 3°C above the dew point in order to avoid the risk of vapor condensation.
- Especially for component A (isocyanate), exposure to temperatures below 5˚C during transport or storage can cause increase of the viscosity or even crystallization (in case of extremely low temperatures), depending on the time of the exposure and the minimum temperature at which the material was exposed. The process is reversible (by storing the material at room temperature and waiting for the viscosity to return to normal before application) and does not affect the properties and performance of the material.
- The applied membrane is sensitive to UV radiation, so discoloration is possible during exposure. In that case, in order to ensure that the properties of ISOMAT PUA 1360 are preserved, it is recommended to protect the final surface with the one-component, aliphatic, elastic, polyurethane coat TOPCOAT PU 720.
  TOPCOAT is applied by brush, roller or spray within 24 hours from the application of the polyurea.

Volatile Organic Compounds (VOCs)

According to Directive 2004/42/CE (Annex II, table A), the maximum allowed VOC content for the product subcategory j, type SB is 500 g/l (2010) for the ready-to-use product. The ready-to-use product ISOMAT PUA 1360 contains a maximum of 0 g/l VOC.

CE

2032

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2032-CPR-10.11D

DoP No.: ISOMAT PUA 1360 / 1856-01

EN 1504-2

Surface protection products

Coating

Permeability to CO_2: Sd > 50 m

Water vapor permeability: Class I (permeable)

Capillary absorption: w < 0.1 kg/m^2·h$^{0.5}$

Adhesion: ≥ 0.8 N/mm^2

Reaction to fire: Euroclass F

Dangerous substances comply with 5.3

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EN 13813 SR-B2,0-AR0,5-IR20

Synthetic Resin screed material for use internally in buildings

DoP No.: ISOMAT PUA 1360 / 1845-01

Reaction to fire: F_{fl}

Release of corrosive substances: SR

Water permeability: NPD

Wear resistance: AR0,5

Adhesion: B2,0

Impact resistance: IR20

Sound insulation: NPD

Sound absorption: NPD

Thermal resistance: NPD

Chemical resistance: NPD

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