Technical leaflet **MULTIFILL SMALTO 1-8 isomat building quality**

Tile grout with porcelain effect, water-repellent

Description

MULTIFILL SMALTO 1-8 is a colored, cement based tile grout enriched with resins. It offers high mechanical strength, superb color stability and great water-repellence. Contains special bacteriostatic agents, which block the formation of bacteria on the grout. It gives a smooth and glossy final surface. Suitable for joint width 1-8 mm.

It is classified as type CG2 WA tile grout according to EN 13888.

Fields of application

MULTIFILL SMALTO 1-8 is used for pointing tile joints on walls or floors, for indoor and outdoor applications.

Technical data

Form:	cementitious powder
Colors:	34
Water demand:	1,10 l/4 kg bag
Bulk density of dry mortar:	1,18 \pm 0,05 kg/l
Bulk density of fresh mortar:	$1,95\pm0,05$ kg/l
Application temperature:	from +5°C to +35°C
Abrasion resistance:	≤ 1000 mm ³
Compressive strength:	30,00 N/mm ²
Flexural strength:	7,50 N/mm ²
Drying shrinkage:	≤ 2 mm/m
Water absorption after: • 30 min: • 240 min: Pot life: Walkability:	≤ 2 g ≤ 5 g at least 2 h at +20 ⁰ C after 10 h at +20 ⁰ C

Directions for use

1. Substrate

The substrate covered with tiles should be perfectly clean. The joints should be carefully cleaned and dampened with a wet sponge.

2. Application

MULTIFILL SMALTO 1-8 is added to water under continuous stirring, until a uniform paste is formed. A low revolution mixer is recommended for the mixing. The mixture should be left about 10 minutes to settle and then slightly stirred again. Spread the grout on to the joints, using a rubber float in a diagonal direction to the joints, in order to fill them completely. The excess material should be wiped after a while, using a wet sponge. Finally, the surface may be cleaned with a dry cloth. Outdoors or at high temperatures repeated dampening is recommended after a few hours and when the grout has dried.

Consumption

The consumption of MULTIFILL SMALTO 1-8 depends on the tile dimensions and the joint width. The following cases are mentioned indicatively (values in g/m^2):

Tile	Joint width				
Dimensions (cm)	2 mm	4 mm	6 mm	8 mm	
2 x 2 x 0,3	750	1.500			
10 x 10 x 0,6	300	600	900	1.210	
15 x 15 x 0,7	240	470	710	950	
20 x 20 x 0,7	180	360	540	720	
30 x 30 x 0,8	140	280	410	550	
40 x 40 x 0,8	100	210	320	420	
50 x 50 x 0,8	90	170	260	340	

MULTIFILL SMALTO 1-8



Packaging - Colors

MULTIFILL SMALTO 1-8 is available in the following 34 colors, with the corresponding code No. and packaging (2 kg, 4 kg and 20 kg bags):

Colo	or	2 kg	4 kg	20 kg			
01	White	•	•	•			
02	Black	٠	•				
03	Grey	٠	•	•			
04	Pearl grey	•	•				
	Light grey	•	•	•			
06	Bahama beige	•	•	•			
07	Redbrown	•	•				
08	Brown	•	•				
09	Light brown	•	•				
10	Dark grey	•	•				
	lvory	٠	•				
12	Purple	٠	•				
	Red	٠	•				
	Cotto	٠	•				
15	Manhattan grey	٠	•				
	Light ochre	•	•				
	Anemone	•	•				
	Pearl beige	•	•				
	Mocha	•	•				
20	Maroon	•	•				
21	Caramel	•	•				
22	Magnolia	٠	•				
23	Oregon	•	•				
24	Cinnamon	•	•				
	Crocus	•	•				
26	Green	•	•				
27	Orange	•	•				
30		٠	•				
31		•	•				
32	Mykonos blue	•	•				
	Yellow	•	•				
	Mint	•	•				
35	Tropical sea	•	•				
36	Cypress	•	•				
Sets of realistic MULTIFILL samples are							
availa	available.						

Shelf-life - Storage

- Paper bags of 20 kg:
- 12 months from production date
- Plastic bags of 4 kg and 2 kg:
- 24 months from production date

All of the above are in effect if the product is stored in original unopened packaging, in places protected from moisture and frost.

Remarks

- MULTIFILL SMALTO 1-8 contains cement and reacts as alkaline with moisture, so it is classified as irritant.
- Consult usage risks and safety advice written on the bag.

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